

Parachute Seminar

3rd International Planetary Probe Workshop

Parachute System Design Case Study - Huygens

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Case Study - Huygens

- ◆ Destination

- ◆ Titan

- ◆ Type

- ◆ Atmospheric Probe

- ◆ Parachute Requirements

- ◆ Remove protective aeroshell

- ◆ Stabilise transonic deceleration

- ◆ Control descent time

- ◆ No interference with probe spin

Challenges

◆ Environment

- ◆ -210 to +25°C
- ◆ 10^5 rads

◆ Cleanliness

◆ Reliability

- ◆ 0.99 at 60% confidence level
 - ◆ Single Point Failures

◆ Testing

- ◆ Conditions not similar to Earth

◆ Life

- ◆ 7 Years in hard vacuum

Operation Sequence (Option 1)

- ◆ Release rear aeroshell
 - ◆ Includes annulus of front shield
- ◆ Deploys main parachute
- ◆ Release nose cap



Operation Sequence (Option 2)

- ◆ Mortar-deploy pilot chute
- ◆ Release back cover
 - ◆ Removed by pilot chute
 - ◆ Deploys main parachute(s)
- ◆ Release front shield
- ◆ Reduce drag area to meet descent time
 - ◆ Cut away all but one of a cluster of main parachutes
 - ◆ Post-reef main parachute
 - ◆ Use main parachute to deploy smaller parachute
 - ◆ Release main parachute and free-fall to surface



Sequence Tradeoff

◆ Option 1

- ◆ Only one parachute
- ◆ Lack of heritage
- ◆ Complicated aeroshell release
- ◆ Release plane in front aeroshell

◆ Option 2

- ◆ Two / three parachutes
- ◆ Galileo heritage
- ◆ Simple sequence

- ◆ Release plane is on rear of aeroshell

◆ BASELINE

Descent time modulation choice

- ◆ Cut away all but one of a cluster of main parachutes
 - ◆ Complicated
- ◆ Post-reef main parachute
 - ◆ Incompatible with swivel
- ◆ Use main parachute to deploy smaller parachute
 - ◆ Baseline
- ◆ Release main parachute and free-fall to surface
 - ◆ Probe is unstable

Sequence Choice

- ◆ When do we release the back cover?
 - ◆ Supersonic sequence
 - ◆ Release the back cover immediately pilot chute inflated
 - ◆ Main parachute decelerates through Mach 1
 - ◆ Subsonic sequence
 - ◆ Retain back cover until Mach 0.6
 - ◆ Pilot chute decelerates through Mach 1

Subsonic vs Supersonic sequence

◆ Supersonic

- ◆ Main parachute better for transonic stabilisation
- ◆ Large bridle required for stability

◆ Baseline

◆ Subsonic

- ◆ Main parachute loads lower
 - ◆ Lighter
- ◆ Main parachute inflates subsonically
 - ◆ Better inflation
- ◆ Potential for single BC/FS release

Final Sequence



Parachute Materials

◆ Requirements

- ◆ Good cryogenic strength
- ◆ Compatibility with high temperature bake-out
- ◆ Ability to join without significant strength loss
- ◆ Ability to weave (for broadloom fabrics)
- ◆ Availability
 - ◆ At required yarn density

◆ Candidates

- ◆ Polyester, Nylon, Kevlar, Spectra, PTFE

Parachute Materials

- ◆ Polyester
 - ◆ Pioneer Venus, Viking, Galileo heritage
 - ◆ Unable to weave lightweight fabric
- ◆ Kevlar
 - ◆ Good strength properties
 - ◆ Good for tapes / cords
 - ◆ Poor for broadloom fabric
- ◆ Nylon
 - ◆ Good temperature resistance
 - ◆ High moisture gain
- ◆ Spectra
 - ◆ High strength
 - ◆ Poor high temperature performance
 - ◆ Lack of heritage
- ◆ PTFE
 - ◆ Poor strength

Materials Choice

◆ Broadloom fabric

- ◆ Nylon
- ◆ Much improved since Polyester chosen for Pioneer Venus
- ◆ Water absorption required TML waiver

◆ Tapes and lines

- ◆ Kevlar
- ◆ Excellent strength and high temperature performance

◆ Threads

- ◆ Polyester / Kevlar

Pilot Chute Type

◆ Requirements

◆ Inflation

- ◆ Supersonic
- ◆ Low dynamic pressure

◆ Stable

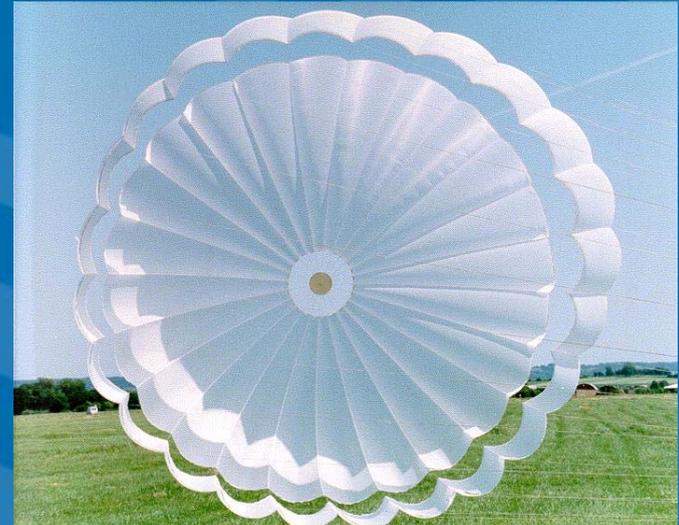
◆ Options

◆ Disk-Gap-Band

- ◆ Good supersonic, low dynamic pressure inflation
- ◆ Easy to build small scale models

◆ Variable Porosity Conical Ribbon

- ◆ Excellent supersonic inflation
- ◆ Very difficult to build scale models



Pilot Chute Size

- ◆ Must separate back cover from probe
 - ◆ Ballistic coefficient ratio better than 0.7

$$\beta_i = \frac{\sum_j m_{ij}}{\sum_j (C_d S)_{ij}}$$

- ◆ Must use worst case
 - ◆ Mass
 - ◆ Including all design margin
 - ◆ Drag coefficient
 - ◆ At worst Mach number

Pilot Chute Size

- ◆ Released assembly

- ◆ Pilot chute
- ◆ Back cover
- ◆ MAIN PARACHUTE

- ◆ Masses

- ◆ Maximum mass

- ◆ Aerodynamics

- ◆ Minimum drag coefficients
- ◆ Include wake recirculation



- ◆ Probe

- ◆ Remainder

- ◆ Masses

- ◆ Minimum mass

- ◆ Aerodynamics

- ◆ Maximum drag coefficient

Pilot Chute Size (minimum)

$$\beta_{probe} = \frac{m_{min}}{C_{d_{max}} S} = \frac{276.967}{1.510 \times 5.726} = 32.03 \text{ kg/m}^2$$

$$\beta_{released} = 0.7 \beta_{probe}$$

$$\beta_{probe} = \frac{m_{BC_{max}} + m_{PC_{max}} + m_{MP_{max}}}{C_{d_{PC_{min}}} S_{PC} - C_{d_{BC_{max}}} S_{BC} \chi} = \frac{21.358 + 0.568 + 5.421}{0.38 S_{PC} - 0.38 \times 2.38 \times 0.42}$$

$$S_{PC} = 4.21 \text{ m}^2$$

N.B. All units are SI (kg, m, s)

Pilot Chute Design

◆ Size

- ◆ $S_0 = 5.29 \text{ m}^2$
- ◆ $D_0 = 2.59 \text{ m}$
- ◆ Lines: 12
- ◆ Line length: $2 \times D_0$
- ◆ Larger than minimum

◆ Type

- ◆ Disk-Gap-Band (13.1% geometric porosity)
- ◆ Taschengurts to stabilise band

◆ Materials

- ◆ Nylon broadloom fabric
- ◆ Kevlar lines and webbing

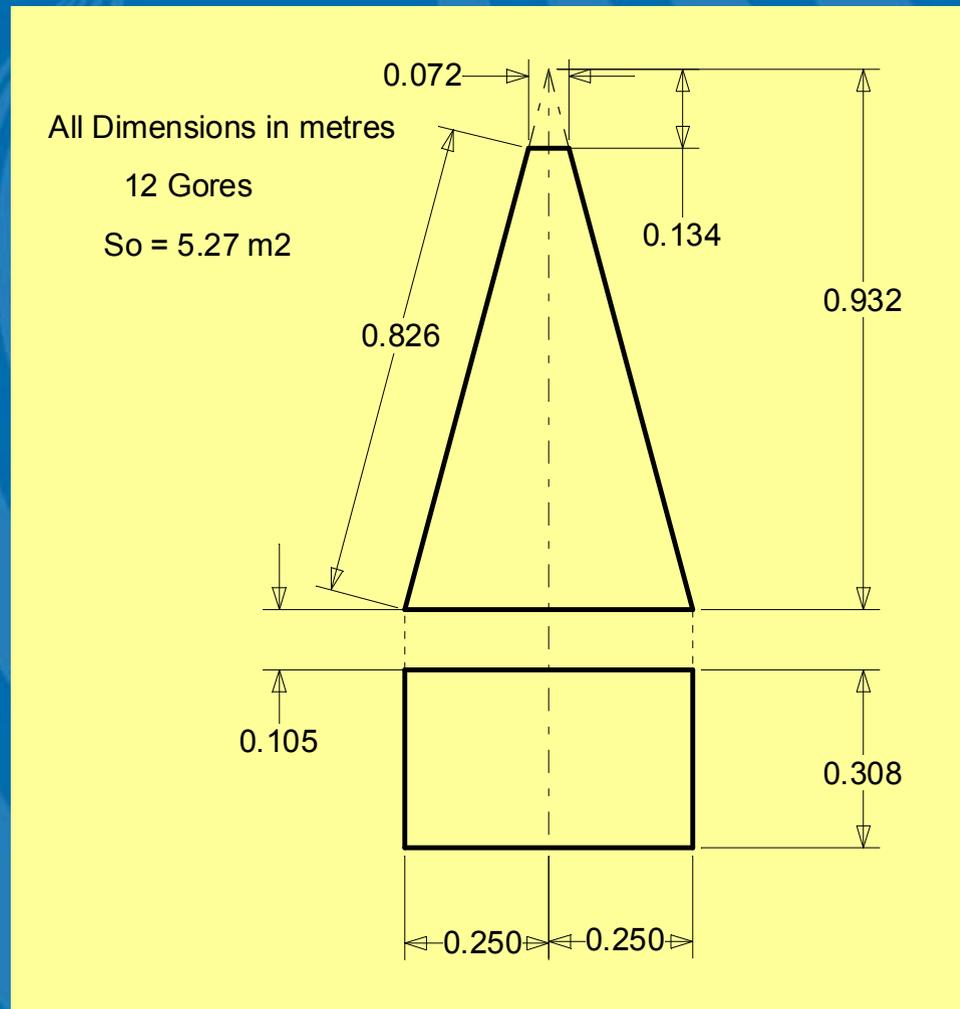
Pilot Chute Design Loads

- ◆ Inflation load
 - ◆ Maximum load was 1.8 kN
 - ◆ Failure case – fire on arm
- ◆ Component design loads

| Component | Load |
|-----------------|----------|
| Canopy fabric | 0.89 N/m |
| Lines (12) | 150 N |
| Bridle legs (3) | 1800 N |

Pilot Chute Design

- ◆ 12 Gores
- ◆ Taschengurts
- ◆ $12,2 \times D_0$ Lines
 - ◆ 5.18 m
- ◆ 21.1 m riser
 - ◆ 27 m trailing dist
- ◆ 0.53 m bridle



Pilot Chute Testing

- ◆ Joint Tests
- ◆ Wind Tunnel Tests
- ◆ Environmental Tests
 - ◆ Temperature
 - ◆ Vibration
- ◆ Deployment Tests
 - ◆ Bench
 - ◆ Rapid
- ◆ Drop Tests
- ◆ System Test

Mortar Type

◆ Requirements

- ◆ Deploy pilot chute through probe wake
 - ◆ Minimum 24 m/s required
- ◆ Minimise reaction load
- ◆ Prevent contamination of payload

◆ Options

- ◆ Closed mortar
 - ◆ Piston deploys parachute
 - ◆ Gasses retained within mortar
- ◆ Open mortar
 - ◆ Sabot deploys parachute
 - ◆ Sabot released allowing gasses to exit

Mortar Type

◆ Open

- ◆ Long stroke
 - ◆ Low reaction loads
- ◆ Combustion products released
 - ◆ May contaminate instruments
- ◆ Sabot and cap released
- ◆ BASELINE

◆ Closed

- ◆ Short stroke
 - ◆ High reaction loads
- ◆ Combustion products retained
 - ◆ Could leak during science mission
- ◆ All components retained
 - ◆ However, breakout patch in back cover released

Mortar Design

- ◆ Open design
- ◆ Choked cartridge
- ◆ Twin NSI initiation
- ◆ Stowage for PC bridle
- ◆ Reaction load
 - ◆ 8.5 kN
- ◆ Velocity
 - ◆ 33 m/s
- ◆ Packing Density: 600 kg/m³



Mortar Testing

- ◆ Environmental Tests
 - ◆ Temperature
 - ◆ Vibration
- ◆ Functional Tests
 - ◆ Ambient
 - ◆ Temperature Conditioned
- ◆ System Test

Main Parachute Type

◆ Requirements

- ◆ Good supersonic inflation
- ◆ Good low dynamic pressure inflation
- ◆ Good stability

◆ Options

- ◆ Disk-Gap-Band
- ◆ Variable Porosity Conical Ribbon
- ◆ Ringsail
- ◆ Ringslot
- ◆ Cruciform

Main Parachute Type

- ◆ Disk-Gap-Band
 - ◆ Proven design
 - ◆ Comonality with pilot Chute
- ◆ VPCR
 - ◆ Difficult to test at small scale
- ◆ Ringsail, Ringslot, Cruciform
 - ◆ Unproven or poor supersonic performance

- ◆ DGB chosen

Main Parachute Size

◆ Requirements

◆ Transonic Stability

◆ Simulations

◆ Separation of probe from front aeroshell

◆ Ballistic coefficient ratio better than 0.7

$$\beta_{FS} = \frac{m_{FS_{\min}}}{C_{d_{FS_{\max}}} S_{FS}} = \frac{71.491}{0.982 \times 5.726} = 12.71 \text{ kg/m}^2$$

$$\beta_{probe} = 0.7 \beta_{FS} = \frac{m_{probe_{\max}}}{C_{d_{MP_{\min}}} S_{MP}} = \frac{205.863}{0.489 \times S_{MP}}$$

◆ Reference area at least 47.3 m²

Main Parachute Design

◆ Disk-Gap-Band

◆ $D_0 = 8.3 \text{ m}$

◆ $S_0 = 54.1 \text{ m}^2$

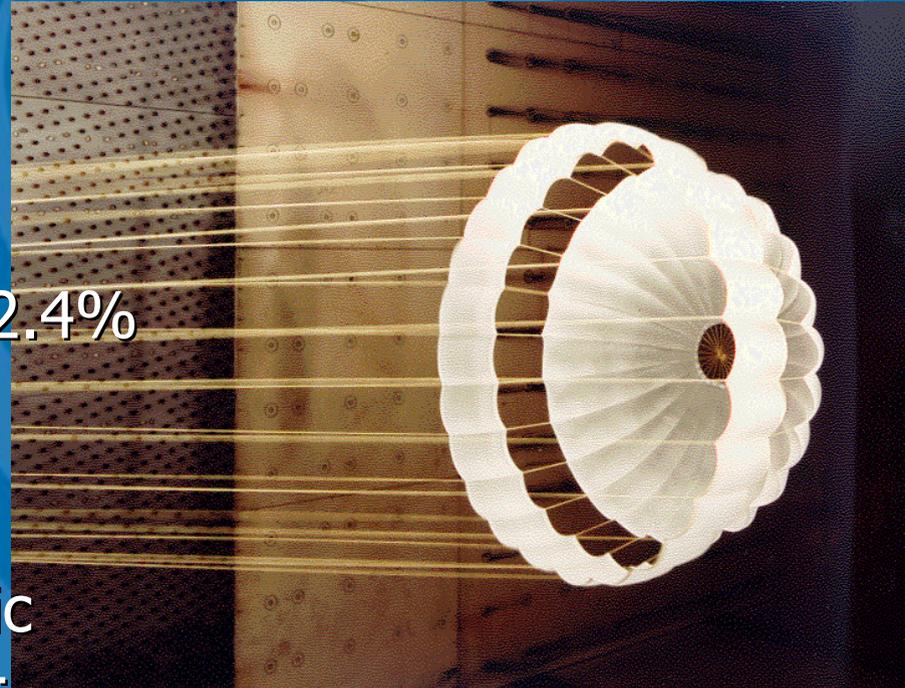
◆ Geometric porosity: 22.4%

◆ Lines: 24

◆ Materials

◆ Nylon broadloom fabric

◆ Kevlar lines and webbing



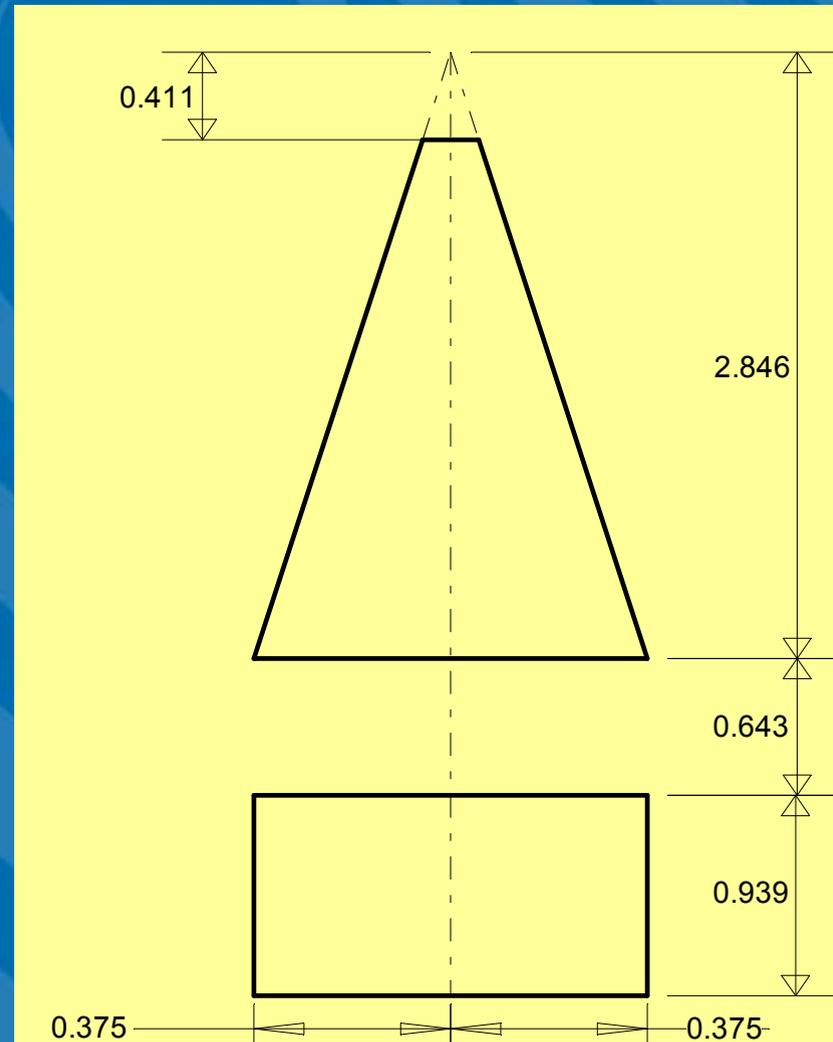
Main Parachute Design Load

- ◆ Inflation load
 - ◆ Maximum load was 14.7 kN
 - ◆ Failure case – fire on arm
- ◆ Component design loads

| Component | Load |
|-----------------|----------|
| Canopy fabric | 2.27 N/m |
| Lines (12) | 613 N |
| Bridle legs (3) | 14700 N |

Main Parachute Design

- ◆ 24 Gores
- ◆ 24, $2 \times D_0$ Lines
 - ◆ 16.6 m
- ◆ 6.0 m riser
 - ◆ 27 m trailing dist
- ◆ 3.9 m bridle
 - ◆ Optimised for stability
- ◆ Swivel



Main Parachute Testing

- ◆ Joint Tests
- ◆ Wind Tunnel Tests
- ◆ Environmental Tests
 - ◆ Temperature
 - ◆ Vibration
- ◆ Deployment Tests
 - ◆ Bench
 - ◆ Rapid
- ◆ Drop Tests
- ◆ System Test

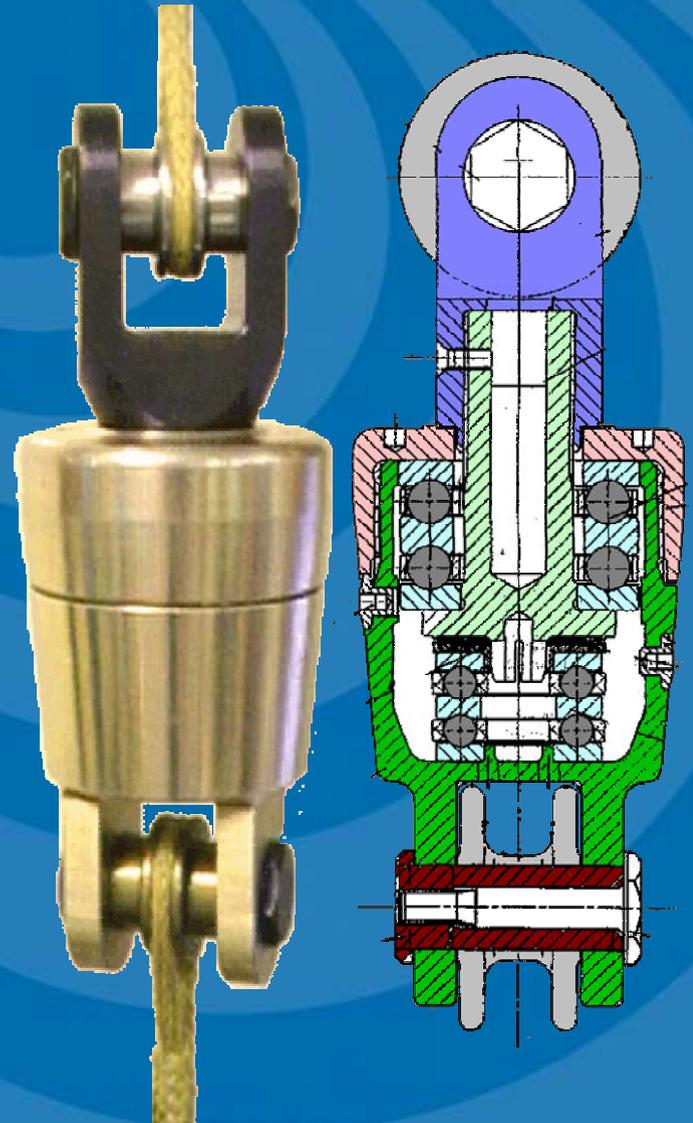
Swivel Requirements

◆ Requirements

- ◆ Decouple probe rotation from parachute
 - ◆ Maximum allowable torque
 - ◆ 0.01 Nm ($F < 245$ N)
 - ◆ $7.6 \times 10^{-5} F$ Nm ($F > 245$ N)
- ◆ Withstand Main Parachute opening load
 - ◆ 14.7 kN
- ◆ Environment
 - ◆ Cryogenic
- ◆ Compatibility with outgassing

Swivel Design

- ◆ Thrust Ball Bearings
 - ◆ Redundant main bearings
- ◆ Compliant preload
 - ◆ Redundant preload bearings
- ◆ Tribology
 - ◆ MoS_2 coating on races
 - ◆ TiC & MoS_2 coating on balls



Parachute Release Mechanism

◆ Requirements

- ◆ Withstand main parachute opening load
- ◆ Release all three parachute attachments simultaneously
- ◆ Low or zero force required for separation
- ◆ High reliability
- ◆ Environment
 - ◆ Cryogenic temperatures

PRM Trades

◆ Location

◆ At bridle confluence

- ◆ Single Unit
- ◆ Bridle remains attached to probe

◆ Three locations on upper platform

- ◆ Ease of integration

◆ Three locations beneath upper platform

- ◆ Benign environment

PRM Trades

◆ Mechanism

◆ Release nut below platform

- ◆ Galileo, Pioneer Venus
- ◆ Not fully redundant

◆ Gas locks with dual cartridges and gas distribution

- ◆ Used on ejection seats
- ◆ Good simultaneity
 - ◆ Single gas source
- ◆ Heavy

◆ Pyrotechnic rod cutters

- ◆ Commonality with SEPS

PRM Design

- ◆ Three mechanisms
 - ◆ One for each bridle leg
- ◆ Fully redundant rod cutters
- ◆ Twin ESI initiation
- ◆ No sharp corners



Stabilising Drogue Type

◆ Requirements

- ◆ Good low dynamic pressure inflation
 - ◆ 10 Pa
- ◆ Good stability during descent
- ◆ Set overall descent time

◆ Options

- ◆ Cruciform
- ◆ Guide surface
- ◆ Disk-Gap-Band

Stabilising Drogue Type

◆ Cruciform

- ◆ Excellent stability from literature
- ◆ Poor stability in wind tunnel models

◆ Guide surface

- ◆ Good stability
- ◆ Unproven low dynamic pressure inflation

◆ Disk-Gap-Band

- ◆ Commonality with other parachutes
- ◆ Excellent stability in wind tunnel tests

Stabilising Drogue Size

- ◆ Size determined by system descent time
- ◆ 3 dof trajectory code used to determine size
 - ◆ Nominal descent time: 2.25 hours

Stabilising Drogue Design

◆ Disk-Gap-Band

- ◆ $D_0 = 3.03$ m

- ◆ $S_0 = 7.23$ m²

- ◆ Geometric porosity: 22.4%

- ◆ Lines: 24

◆ Materials

- ◆ Nylon broadloom fabric

- ◆ Kevlar lines and webbing



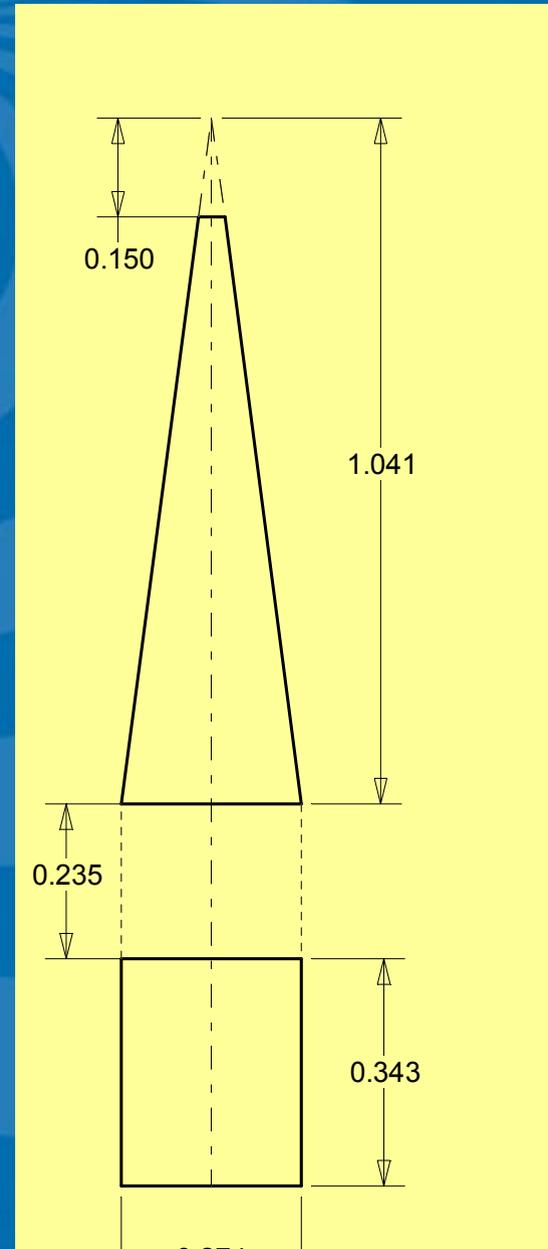
Stabilising Drogue Design Load

- ◆ Canopy and upper strop
 - ◆ Steady-state descent: 300 N
- ◆ Lower strop and bridle
 - ◆ Deployment snatch load: 1.8 kN
 - ◆ Due to rapid deployment

| Component | Load |
|-----------------|----------|
| Canopy fabric | 0.13 N/m |
| Lines (24) | 13 N |
| Bridle legs (3) | 1800 N |

Stabilising Drogue Design

- ◆ 24 Gores
- ◆ 24, $2 \times D_0$ Lines
 - ◆ 6.06 m
- ◆ 1.0 m riser
 - ◆ 12 m trailing dist
- ◆ 3.9 m bridle
 - ◆ Optimised for stability
- ◆ Swivel



Container

◆ Requirements

◆ Storage

- ◆ Main Parachute
- ◆ Stabilising Drogue

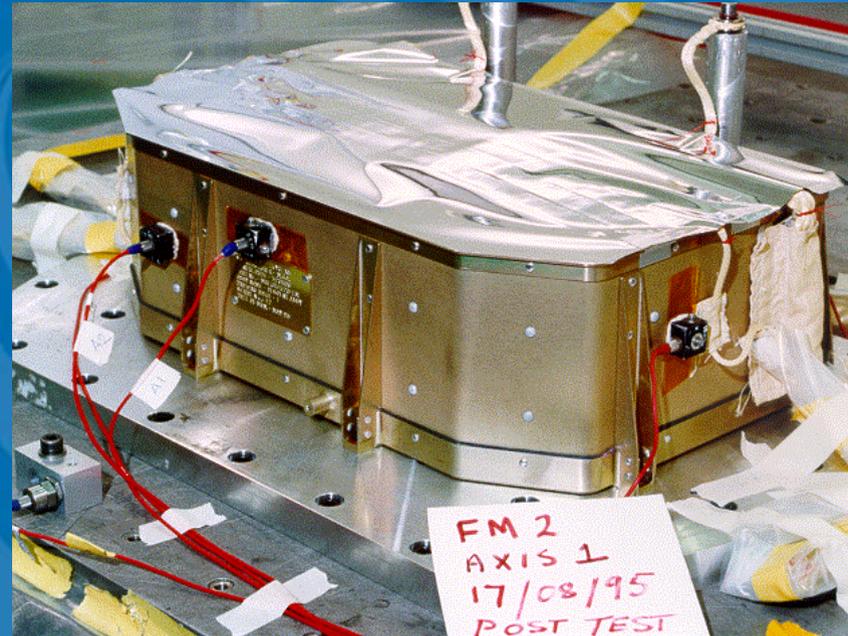
◆ Thermal protection

◆ Restrain parachutes

- ◆ CG position must not change
- ◆ Must not resonate

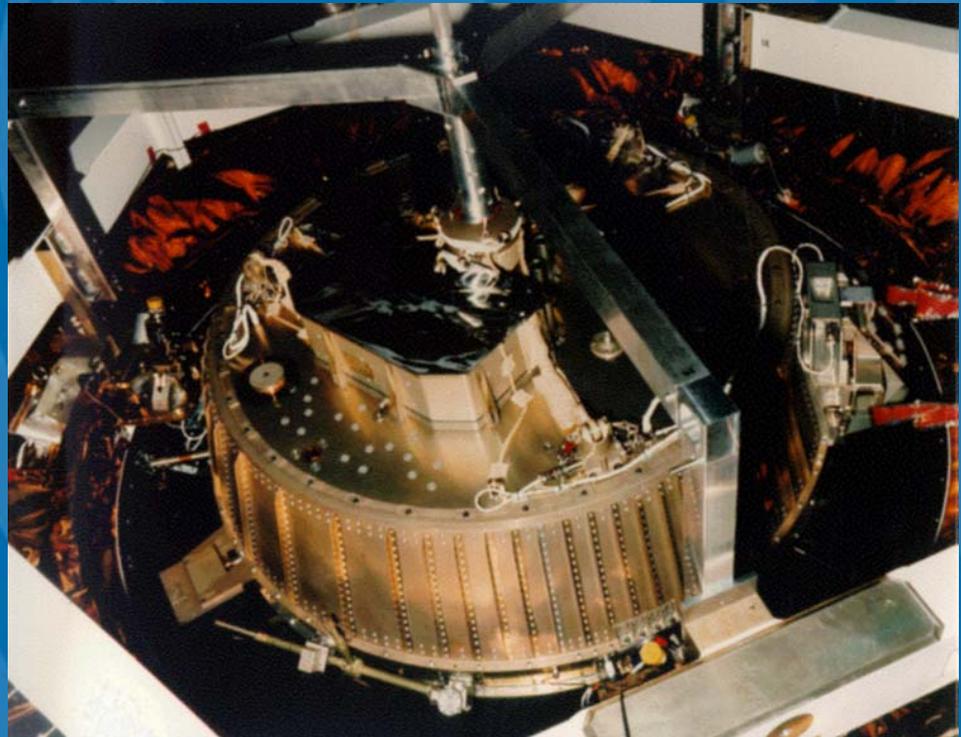
◆ Design

- ◆ Aluminium structure
- ◆ Packing Density: 300 kg/m^3



Integration

- ◆ Attached to upper platform
- ◆ Parachute bridles
 - ◆ Avoid fragile items
 - ◆ Antennae
 - ◆ Velcro attachment
- ◆ Exposed fabric
 - ◆ Kevlar only
 - ◆ High temperatures



Reliability

◆ Single Point Failures

◆ Unavoidable in parachute systems

- ◆ PDD Cartridge
- ◆ PDD Body
- ◆ Pilot Chute
- ◆ Extraction lanyards (2)
- ◆ Container
- ◆ Main Parachute
- ◆ Swivels
- ◆ PJM (3)
- ◆ Stabilising Drogue

Mass Breakdown

| EQUIPMENT | Min Mass (kg) | Nom Mass (kg) | Max Mass (kg) |
|--------------------|------------------|------------------|------------------|
| Pilot Chute | 0.638 | 0.645 | 0.651 |
| Main Parachute | 4.527 | 4.573 | 4.751 |
| SDA | 0.751 | 0.758 | 0.787 |
| Swivel Assemblies | 0.814 | 0.823 | 0.831 |
| PDD Assembly | 1.257 | 1.269 | 1.282 |
| PJM Assembly | 2.123 | 2.145 | 2.166 |
| Container Assembly | 1.685 | 1.702 | 1.719 |
| BoP Assembly | 0.213 | 0.218 | 0.222 |
| TOTAL | 12.008 | 12.132 | 12.408 |

Conclusion

- ◆ 7 year development
- ◆ 7 year delivery
- ◆ 2.5 hour mission
- ◆ 24 Papers at this conference
- ◆ 6 Posters